

Garant

"5 in 1" drilling and turning tool 1.5×D, right-hand, Ø DC: 26mm



Order data

Order number	268463 26
GTIN	4045197470065
Item class	21K

Description

Version:

With internal cooling.
Plain shank.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- Choose corner radii as large as possible.
- Always use internal cooling for drilling (at least 5 bar).

Technical description

Indexable insert No. 268472 – 268496	WCHX 1305..
Nominal Ø D	26 mm
Bore Ø tolerance D	0/+0.33 mm
Pack of insert screws	269028 36
Shank Ø D _s	32 mm
Reach L ₁	39 mm
Overall length L	180 mm
Series	"5 in 1"
Application type	right-hand
Through-coolant	yes

Type of product	Boring bar
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Accessories

Set of insert screws Type 36	269028 36
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659957 1600
Precision Bit for Torx®, 1/4 inch E 6.3 Torx® profile TX25	674248 TX25